

Manual

Heat Gun

16 A



Applies for:



Code	Model
16432	PISCA-A

PISCA-A



Read the user's manual thoroughly
before operating this tool.



Technical Data	3
Power Requirements	3
 General Power Tool Safety Warnings	4
 Safety Warnings for Heat Guns	5
Parts	6
Preparation	7
Startup	7
Maintenance	8
Notes	9
Authorized Service Centers	11
Warranty Policy	12

CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

Use and care recommendations

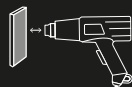


RESPECT THE WORK CYCLES

50 min of work per 20 min of rest. Maximum 6 hours daily.



Keep the nozzle no less than 1 inch away from the workpiece,
OTHERWISE IT COULD DAMAGE THE TOOL



THERMAL PROTECTION

Turns the tool off in case of overheating, let it cool down for at least 15 minutes.



Perform periodic **MAINTENANCE** to your tool (page 8).

PISCA-A

Code	• 16432
Description	• Heat Gun
Voltage	• 127 V~
Frequency	• 60 Hz
Current	• 16 A
Power	• 2 000 W
Air Flow	• Level 1: 132 gpm - 158 gpm Level 2: 185 gpm - 211gpm (gallons per minute)
Temperature	• Level 1: 113 °F - 392 °F Level 2: 113 °F - 932 °F
Work Cycle	• 50 min of work per 20 min of rest. Maximum 6 hours daily.
Conductors	• 14 AWG x 3C with insulating temperature of 221 °F
Insulation	• Class I

Power Cord Grips used in this product: Type Y.
Tool Build Quality: Basic Insulation.

⚠ WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a TRUPER Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

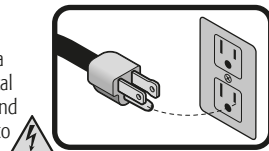
⚠ WARNING Before gaining access to the terminals all power sources should be disconnected.



Power requirements

⚠ WARNING In case of failures or breakdowns, the grounded connection provides a pathway with minimum resistance for electrical current, which reduces the risk of electrical shock. This tool is equipped with an electrical cord that features a grounded conductor and plug. The plug must be connected to an outlet that is installed and grounded according to all local codes.

⚠ WARNING When using an extension cord, make sure to use the proper gauge to carry the current your tool will consume. An undersized cord will cause voltage drops in the line, resulting in power loss and motor overheating. The following table shows the correct size to be used depending on the cord length and the amperage capacity indicated on the tool's data plate. If in doubt, use the next higher gauge.



Ampere Capacity	Number of Conductors	Extension gauge	
		from 6 ft to 49 ft	higher than 49 ft
from 0 A and up to 10 A	3 (one grounded)	18 AWG (*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A		14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

⚠ WARNING When operating power tools outdoors, use a VOLTECK grounded extension cable labeled "For Outdoors Use". These extensions are specially designed for operating outdoors and reduce the risk of electric shock.



There is risk of fire if the tool is not used with care, so it is necessary to:

⚠ WARNING Be careful when using the tool in places where combustible materials are present. Do not apply in the same place for prolonged periods. Do not use in the presence of explosive atmospheres. Keep in mind that some combustible materials can lead to heat without this being evident in sight. Place the tool in its base after it is used and allow it to cool down before it is stored. Do not leave the tool unattended when it is in operation.



⚠ WARNING! Read carefully all safety warnings and instructions listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause losing control.



Electrical Safety

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.

Mismatched plugs and different power outlets increase the risk of electric shock.



Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.



If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.

Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.



Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Service

Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.

Children or people with reduced physical, sensory or mental capabilities shall not operate the tool, neither inexperienced people or without knowledge in the use of the tool, unless supervised by a person responsible of their safety or if receiving previous instructions about the tool operation.

Children shall be kept under supervision to double-check they will not play with the tool. Tight supervision shall be used with children or disabled persons to prevent from using or being close to any household tool.



Safety Warnings for Heat Guns

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Before Operating the Heat Gun

- Take your time assessing the work and double-checking all the caution measures before starting to operate the heat gun.

⚠ WARNING • Wear gloves all the time when working with the gun to protect your hands from high temperatures. Otherwise you are exposed to severe burns.

⚠ WARNING • When using the heat gun to remove paint, wear a mask with a filter to prevent from breathing toxic fumes. Keep the area ventilated when working inside.

While operating the Heat Gun

⚠ DANGER • Before connecting the tool, verify that the switch is off ("O" position), otherwise it may start unexpectedly and may cause severe injuries or fire.

- Connect the plug to the wall outlet.

- Depending on the volume and speed of air needed for the work, move the switch to any of its 2 positions. Position 2 offers a greater air flow than position 1.

⚠ DANGER • Never aim the gun when switched ON to people or animals. Keep passersby away from the work area.

⚠ WARNING • Hold the gun by the handle and never by the air duct side to prevent being exposed to a severe burn.

⚠ CAUTION • Wait until the gun's air duct cools down completely before setting or replacing accessories.

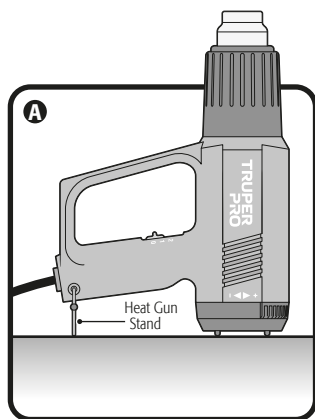
⚠ CAUTION • Use the heat gun stand when setting the gun to rest onto a flat and stable surface in a resting position and aim the air duct pointing upwards, away from any object or material that could be sitting in the same surface. Prevent accidents (A).

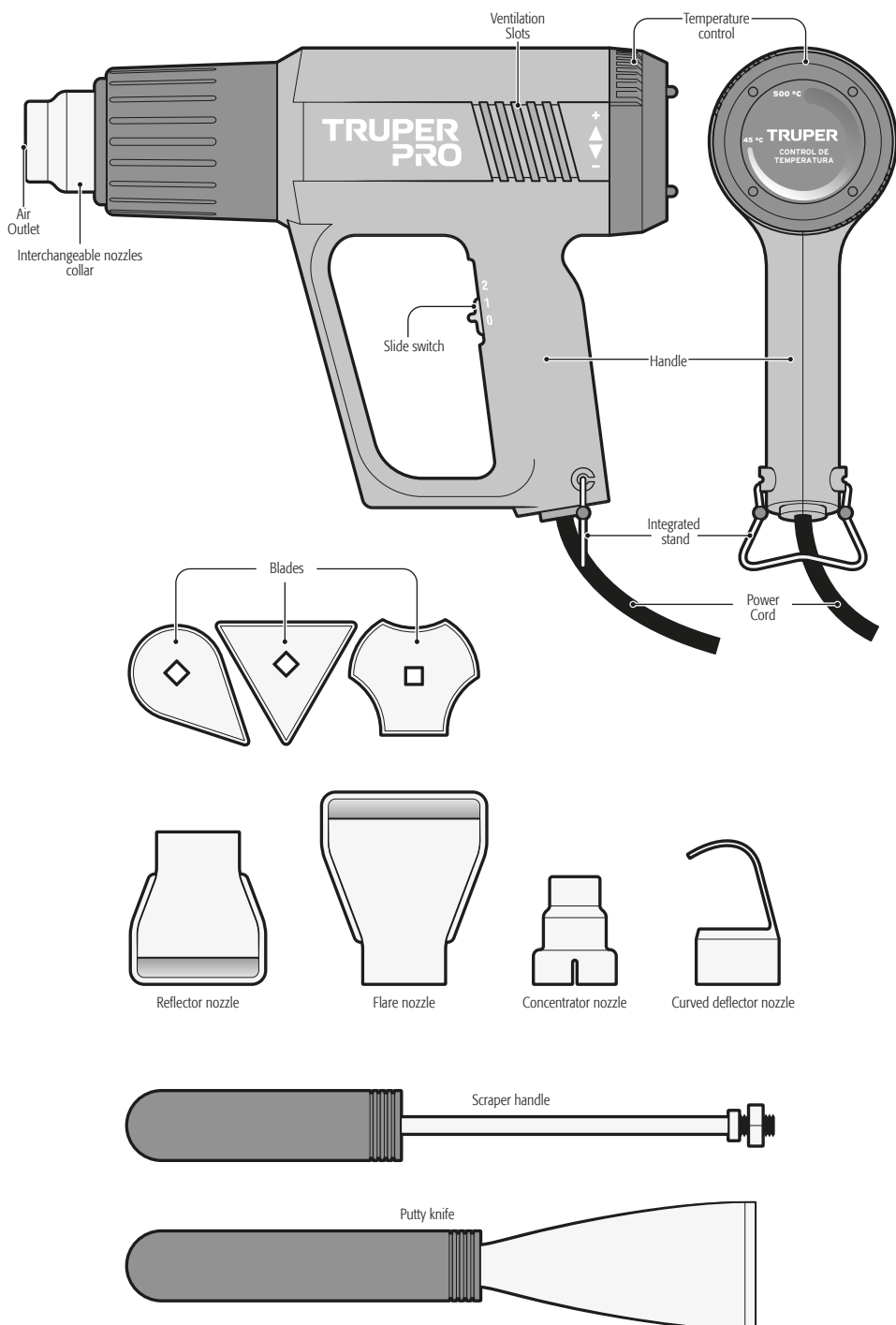
After Operating the Heat Gun

⚠ CAUTION • Wait until the heat gun cools down completely before storing it in a safe place away from the reach of children.

Counterindications

⚠ CAUTION • Do not try to defrost plastic pipes because the material will get damaged and it may be need to replace them.

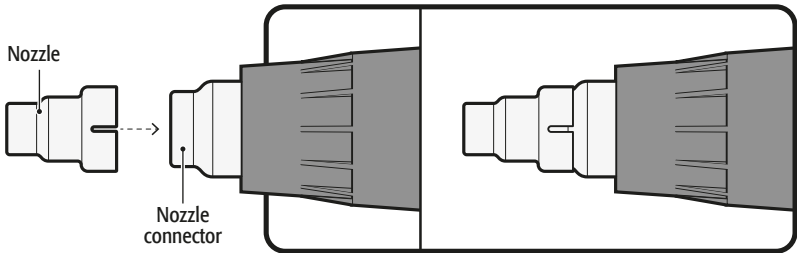




Placement of nozzles

⚠ CAUTION • Wait until the air outlet cools down completely before inserting or changing a nozzle.

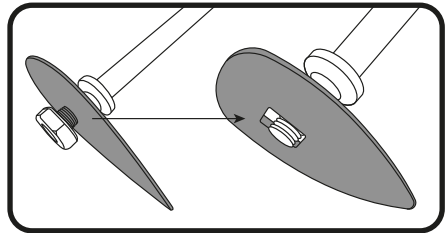
- The nozzle are pressed onto the nozzle connector until they meet the backing of the air outlet tube.



- The different nozzles concentrate and distribute the heat differently depending on their shape and the task to be performed.

Caulking sheets assembly

- Unscrew the nut at the end of the handle for caulking sheets.
- Select the appropriate sheet for your work.
- Place the selected sheet at the end where you removed the nut and match the edges of the backing on the handle against the sheet's fastening hole.
- Place and tighten the nut.

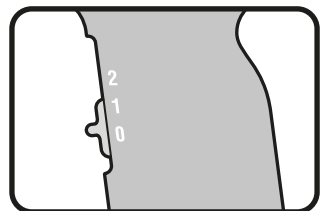


Startup

- The heat gun is useful to solder plastics (joining, patching, tarmac vulcanizing, etc.), to remove decals and adhesives, to loosen oxidized or tight metal nuts, to soften old filler in order to remove and substitute with new material, to remove paint, to defreeze metal pipes, to apply anti-assault film in autos windshields, to dry paint, varnish, wet wood, etc., to fix shrinking PVC film, to fix dents in auto's fascias, to remove covering in adhesives, flooring, etc.

On/Off

- Connect the plug to a power outlet.
 - To turn the tool on, set the slide switch on/off to 1 or 2 position. Some smoke may come out after starting; this does not necessarily indicate a problem.
 - To turn the tool off, turn the switch to position 0 and disconnect from the power outlet.
- Allow the tool to cool down before moving or storing it.



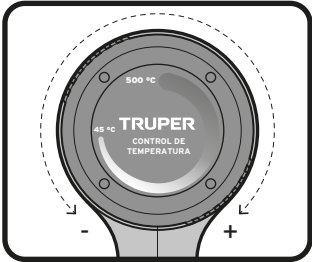
Temperature control

- To increase the temperature turn the temperature regulator clockwise; to decrease the temperature turn it counterclockwise.






Flow and temperature parameters

- According to the slide switch for on/off and the temperature regulator, the following parameters can be obtained in order to get the best result on your work.

Slide switch	Level 1	Level 2
Flow (L/min)	500 - 600	700 - 800
Temperature control (min-max)	113 °F - 392 °F	113 °F - 932 °F



Recommendation for use of nozzles and accessories (Included)

Icon	Description	Objective
	Flare nozzle	For drying, paint stripping, plastic shaping, welding canvas over a wide area
	Curved deflector nozzle	Pipe welding
	Concentrator nozzle	For welding and concentrated, aimed stream of hot air
	Reflector nozzle	For drying, defrosting (heat diffused over a large area)
	Blades	For scraping and removing material such as paint or glue, applying material such as tar or wax, or holding the workpiece to which heat is applied

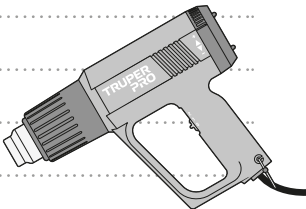
Maintenance

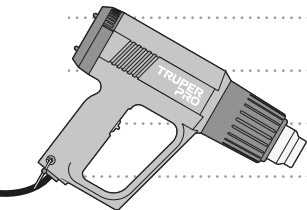
Cleaning and Care

- Keep the ventilation slots unobstructed at all times to guarantee an adequate motor cooling.
- Inspect regularly all the mounting screws. Verify they are correctly threaded. If a screw is loose, tighten immediately.

Service

- Servicing the tool shall only be carried out in a TRUPER Authorized Service Center. Service and maintenance carried out by non-qualified personnel can be dangerous and could cause personal injury and cancels the product's Warranty.





In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage WWW.TRUPER.COM to get an updated list, or call our toll-free numbers 800 690-6990 or 800 018-7873 to get information about the nearest Service Center.

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TEL.: 999 912 2451

Model	Code	Brand
PISCA-A	16432	TRUPER [®] PRO

Warranty. Duration: 3 years. Coverage: parts, components and workmanship against manufacturing or operating defects, except if used under conditions other than normal; when it was not operated in accordance with the instructive; was altered or repaired by personnel not authorized by TRUPER[®]. To make the warranty valid, present the product, stamped policy or invoice or receipt or voucher, in the establishment where you bought it or in Corregidora 35, Centro, Cuauhtémoc, CDMX, 06060, where you can also purchase parts, components, consumables and accessories. It includes the costs of transportation of the product that derive from its fulfillment of its service network. Phone number 800-018-7873. Made in China. Imported by TRUPER, S.A. de C.V. Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257, Phone number 761 782 9100.

Stamp of the business. Delivery date:

